## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:		) PATENT APPLICATION
Inventors:	Hirohiko Nishiki and James Mikel Atkinson	) ) )
Serial No.:	Not Yet Assigned	) Attorney Docket No. 8371-125
Filed:	Herewith	}
Title:	METHOD OF MANUFACTURING A LIQUID CRYSTAL DISPLAY DEVICE WITH A MULTI-LAYER INTERLAYER INSULATOR	) ) ) ) )

## POWER OF ATTORNEY BY ASSIGNEE

Sharp Microelectronics Technology, Inc., a corporation of the State of Washington, Assignee of the entire right, title and interest in and to the above-identified patent application by an assignment document filed herewith, hereby appoints the following attorneys to prosecute the application, to file a corresponding international application, to prosecute and transact all business in the Patent and Trademark Office connected therewith:

Customer No. 20575

Attorney Name	Registration No.
Jerome S. Marger	26,480
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James E. Harris 40,013.
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said appointment to be to the exclusion of the inventor and the inventor's attorneys in accordance with the provisions of 37 C.F.R. §3.71.

Direct all telephone calls to Stephen S. Ford at (503) 222-3613 and send all correspondence to:

Stephen S. Ford – MARGER JOHNSON & McCOLLOM, P.C. 1030 S.W. Morrison Street Portland, Oregon 97205

Pursuant to 37 C.F.R. §3.73(b) the undersigned submits herewith the original of an assignment document from the inventor or inventors to Assignee, together with a cover sheet and the fee for recording same. The assignment has been reviewed and, to the best of the undersigned's knowledge and belief, title is in the Assignee. The undersigned, whose title is supplied below, is empowered to sign this power of Attorney on behalf of the Assignee.

Assignee:

Sharp Laboratories of America, Inc.

By:// Jon K. · Title: Preside

President and CEO

PowerofAttorney

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